Received/Costing

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

Initial

Purchase Order Receipt Listing

Friday, June 29, 2012 7:36:52 AM

All amounts are calculated in domestic currency.

All Line Item Types All Vendors PO ID PO17251 Receipt Dates from 6/29/2012 to 6/29/2012 All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Book Amt		\$625.00	\$2,012.59	\$633.12	\$171.61	i	368.0000	\$3,442.31
	MRB Reject Qty	0	0 0	0 0	0	0	tity: (M):	tity: ilue:
	Inspected Qty/ Rejected Qty MRE (PO U/M)	0.0000	0.0000	0.0000	0.0000	0.0000	Total Received Quantity: Total Qty to Inspect (PO U/M):	Total Reject Quantity: Total Receipt Value:
	Cost Per Unit/ Recv Value	\$52.08 = \$625.00	\$6.29	\$26.38 \$633.12	\$14.30	\$171.61	Total	
	Recv Qty (PO U/M)	12.0000	320.0000	24.0000	12.0000			
i digitali	Recy Date/ Recv Emp	6/29/2012 DESJ02	6/29/2012 DESJ02	6/29/2012 DESJ02	6/27/2012 6/29/2012) DESJ02		
	Required Date Required Qty	6/27/2012	6/22/2012 (6/22/2012	6/27/2012	12.0000		
	Project ID Reference/ PO U/M / Description/ Stock U/M Cert Std	VC-CAM002 Campi Steel M303B1.000X2.000 f 303 BAR 1" X 2" f	122245 M304S16GA sf 304/316 Sheet 063 sf	122245 M304B0.750X2.500 f 304 BAR.750 X 2.50 f	122245 M6061T6B2.000X02. f	250 6061-T6 Bar 2.00 x f	2.23 122245	€gen.
	Line Project ID Nbr/ Insp Rea		2 No No	3 S Z	4	. V		Colombia en esta en es
•	Purchase Order ID/ Curr Type	VendorID\Vendor Name PO17251 CAD No						

0.0000

Total Balance Due Quantity:

155 ST.1

935, boul. du Havre

Valeyfield (Quebec)

TÉLÉPHONE: 450 377-4248 FAX: 450 377-5696 :X:

ONTARIO: 1 300 867-4248 FAX: 1 866 456-4242

EXPÉDIEZ À / SHIP TO:

613-632-1053

613-632-5200

VENDU À / SOLD TO:

MONTRÉAL: 514336-4248 FAX: 514 336-4246

DISTRIBUTEUR D'ACIER ET MÉTAUX SPÉCIALISÉS STEEL AND SPECIALLY METALS DISTRIBUTION

On a du Savoir " JER"

N° 266826	19/06/12	M = 27/86/12	PAGEN
LOMMANDE ORDER	DATE	BON DE LIVRAISON PACKING BLIP DATE DE LIVRAIBO DELIVERY DATE	TREMARGUES / REMARKS
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#017251)	WEK		I NET SE JUNES	LIVE AND LIVE	MONTANT

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1270 ABERDEEN STREET DART AEROSPACE LID

HAWKESBURY,

ONTARIO K6A 1K7

HAWKESBURY, DNTARIO KER 1K7 GOL

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T.V.O. / T.V.H. Q.S.T. / H.S.T. ACCHAINING REDIE EN BONNIE CONDITION ANERCHANDING RECENTED IN GOOD CONDITION

T.P.S. G.S.T.

TOTAL

5Q50 -

Acciaierie Valbruna S.P.A.

36100 VICENZA (fizila) - Viale della scienza, 25 z.i. Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Clome / STAINLESS INC. 2400 TAYLOR STREET WEST 46801-FORT WAYNE, IN 46801-US

Produmere: ACCIAIERIE VALBRUNA S.P.A.

State of tempura: - Annealed Cold Drawn





11237

Avviso di Spedizione: D-VI11036698

Ordine or: \$1583 STOCK CAROL STR

Tipo di Bisboniziona; E+AOD

CERTIFICATO DI COLLAUDO **ABNAHMEPRUEFZEUGNIS** INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004) . 3.1

Certificate nr: MEST130833/2011/

Conferma omine nr: El1109278 Websiter Gelegier

Marciulo di Fabbrica:



Specifiche:

VSI 0 303 A.CF ASME SA320 2010 B8F (0) ASTM A370 2011 . QQ-6-764 B/2 303 A

(0) SEC.II FT.A 2010 EDITION (1) Chemical analysis only.

AMS 5640 U S30300 A ASTM A314 2008 \$30300 ASTM A582 2006 \$30300 A

484-00

AMS 5640 U TYPE1 A ASTM A320 2011 BBF (1) MIL-5-862 B/1 503

(0) Chamical analysis only.

Cushis; 303

Marca: AU188Z/P

Punzonatura: 303

Lutin or Dimensioni - In Pos. nr. Opposite LOS PL 100902180 1.845 255128 145/145

2,0000 x 1,0000 0080 Flat TEST ALLO STATO DI FORNITURA Devente 7 F TEST Po 0,2% ĦΑ Rm 蜂 kal, ٧, dott 140 min Valori richiaeti 1 255 THE 242 37 54 108 78 12,5 68

TEST		min	max	
Α	Grain size for ASTM E112			55

Mechanical properties according to ASTM A370.

Analisi chimica

	Colaia stat Simula Calife	तारेश - सम्बद्ध च्रिप्तर्वेश			17,00 19,00	0,60		8,00 10,00	-	- 907,0	0,25 0,35	0,400		-	-	:
ı		C %	"SI %	Mn %	Cr %	Mo %	Cu %	N %	Co%	P%	S%	Z: %				
١	255128	0,032	0,33	1,76	17,39	0,42	0,80	8,10	0,118	0,030	0,28	0,006				

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous carbide natwork.

Annealing temperature: 1940°F for 1 h/water.

Micro and macro etch test: OK

Material is DFARS Compliant

Signo white socialistatio tipita to concilioni richiesta De general Advadencia inst. I. Altogo wil³ The charles has been habitant in accordancials has been habitant in accordancials has explained in accordance with the explainment. Le mandrid is this social consistence with explainment.

Controllo antimescolenza: OK

ro e dimensionale: soddisfu le esigenze remanage dus Sanderdag el departed (deplementation)

No welding or weld repair Material free tront Mercury contamination Melted and mantifactured in Italy We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant. The Quality Management System is Certified and, Pressure Equipment Directors [97/23/EC] Array 1,c.,4,3 by TUEV and LLCYO'S

Vicenza,29/11/11 vccose (Nod. MCE2)	il colleudstore di stabilimento / der Warksmehverständige/ Works inspector / L'agent d'unine M.Rizzotty () II - L	Pagina - 1 di 2

12-06-29

Acciaierie Valbruna S.P.A.

36100 VICENZA (taila) - Viale della solanza, 25 z.t. Stab.: 39100 BOLZANO (Haffa) - Vie A. Volta, 4

Produtione: ACCIAIERIE VALBRUNA S.P.A.

State di fernitura: - Annualed Cold Drawn

Products.





CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004), 3.1

Avviso di Specizione: D-VI11036696

Online nr: 31683 STOCK CAROLISTR

Tipo di Elaborazione: E+AOD

Certificate or: MEST130833/2011/

Conference ording not El 11009278

Marchio di Febbrica:



Any act of tempering, modification, counterfeiting end/or falsitienten and/or any other action which modifies the contents of this hast certificate shall constitute a vicinion of applicable civil and criminal laws. Accidente Valbruna shall protect its rights and interests before any competent court, surfacely und jurisdiction.

The supplied product conforms to requirements expectly regressed by the purchasers and conforms to requirements expecified by defined manner and/or suppliers the product be used for more severe, critical and/or suppliers and/or suppliers and/or suppliers and/or suppliers and/or suppliers and/or suppliers and/or suppliers. Accidents the specifically demanded, at least, upon order of the Product by the Purchaser. Accidents Valbruna 8pA study not be responsible for any improper use of the

Vicenza,29/11/11

Il colleudatore di stabilimento / der Werkosschverständige/ Moste, inspector / L' agent d' usine M. Fitzzotj

Pagina - 2 di 2

Read, MCEX

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As des Prospesche nigung (Type of Inspection decument (Type do nocument

ABNAHMEPRUEFZEUGNIS

INSPECTION CERTIFICATE
CHRTIFICAT DE RECEPTION
nach / soudring to / suignt

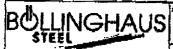
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09.03.2012

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Abnahmaprüfzeugnis/Mili Test Certficate/Certif. de Qualidado

EN 10204:2004 / 3.1

No.: / Nr.: /Nr.: 0000080907

Unsers inners Verweisung /Our Int. Ref/ W ref int

Bollinghaus Portugal Agos Especiais, SA DIN EN ISO 9001:2008 6500016702 000060 TÜV CERT No. 01 100 030458

Datum: / Date / Date

24.04.2012

Normen / Standards / Normas

TP 304/304L acc. to ASTM A479/A479t4-11, AZ76-10 specifications acc. to latest rev.; SAE-AMS-QQ-S 783B, AMS5639H, AMS5647J. ASME SA479/SA479M, ASME SA276, ASTM A182/A182M-11a F304/S04L, A193/A193M-11a CL.1Gr.B8, ASTM A314-08, ASTM A320/A320M-11a, DOD-F24669/6, ASME SA182/SA182M, ASME SA 193/SA193M, ASME SA320 Ct..1Gr.BB, ASTM A262-10 Practice ASE, grain size as per ASTM E112-08-1,NACE MR 0176,ASTM A484/A484M-11.

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CERTIFIED TEST REPORT

CUSTOMER PO NUMBI	ER: CUS	TOMER PART NUMBER:	PRODUCT DESCRIPTION	N:	
C65167-2	M2	O/STK			
ORDER NUMB	ER: LINE ITEM:	SHIP DATE:	LOT NUMBER:	ALLOY:	TEMPER:
616889	002	03/27/2012	Z00168036	6061	T6511B
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:
999.000 LB	14.000 PCS	603005		į	12.000 FT
SHIP TO:			SOLD TO:		
	- - - -		1		
4			į		

Actual Physical Properties Ruesano ann

REFERENCE	DASH#	Sample#	uts (KSI)	YTS (KSI)	ELONG%	Hardness	CONDUCT.	BEND
200168036	0001	1	48.4	45.3	19.3	RE 92	N/A	N/A
Z00168036	0001	2	49.6	46.4	15.6	RE 91	N/A	N/Λ
Z00168036	0002	1	51.4	48.7	12.0	RE 94	N/A	И\И
Z00168036	2000	2	55.8	53.5	14.3	RE 91	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	₽b	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	AN	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NΑ	NA	NA	0.00	0.00
101396	.74	.36	.30	.09	. 94	.09	.05	.03	.00	.00	.00	.01	.04

Applicable Requirements:

MANIFOLD BAR, SPECIAL STENCIL PER ASTM-B221-08, STENCILED PER AMS-QQ-A-200/8
ASME-SB221 1998 SECT. II MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6
ELEVATED MINIMUM MECHANICAL PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI
MIN ELONGATION = 10.0% MIN

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

11-

Plant Serial: 00036566 Order Number: 616889

Line Item: 002

Page 1 of 1



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17251

Purchase Order Date 6/19/12 PO Print Date 6/19/12

Page Number 1 of 2

Order From:

VC-CAM002

CAMPI STEEL 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1

CA

Contact Name

Vendor Phone

800 667 4248

Vendor Fax

450 377 5696

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607 Net 30

Terms Currency

CAD

FOB

Destination-Collect

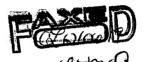
Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA



		· · · · · · · · · · · · · · · · · · ·		
Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Req Qty/ Ship Method Taxable Unit of Measure	Unit Price	Extended Price
303B1.000X2.000	303 BAR 1" X 2"	6/27/12 12.00 Yours ppd	\$53.9000	\$646.80
		Yes f		
	Special Inst:	MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE		
304S16GA	304/316 Sheet .063	6/22/12 320.00 Yours ppd	\$6.5087	\$2,082.78
		Yes sf		, , ,
		*		
	Special Inst:	ANNEALED 2B FINISH AS MIL-S-5059 OR AMS 5513 (304) OR		
		OR ASTM A240 OR ASME SA240		
04B0.750X2.500	304 BAR .750 X 2.50	6/22/12 24.00 Yours ppd	\$27.3000	\$655.20
		Yes f		·
	Revision ID Vendor Part Number 303B1.000X2.000	Revision ID	Revision ID Mfg ID Taxable Unit of Measure	Revision ID

No substitution or deviation without consent.

NO

Change Nbr:

2

Change Date:

6/19/12

Certificate of Conformity or Material Certification required YES



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17251

Purchase Order Date 6/19/12 PO Print Date 6/19/12

Page Number 2 of 2

Order From:

CAMPI STEEL

935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1

CA

Contact Name

Vendor Phone

800 667 4248

Vendor Fax

450 377 5696

Vendor Account Nbr

Buyer

VC-CAM002

Chantal Lavoie

10127-2607

Requisition Nbr

Tax Resale Nbr

Net 30

Currency

CAD

FOB

Terms

Destination-Collect

Special Inst:

MATERIAL: AISI 304/316 SS BAR OR

AISI 304/316 SS PLATE

AS PER ASTM A276 OR ASTM A240

(NOTE: AISI 303 NOT ACCEPTABLE)

M6061T6B2.000X02.250

6061-T6 Bar 2.00 x 2.25

6/27/12 Yes

12.00 Yours ppd \$14.8000

\$177.60

Special Inst:

MATERIAL: 6061-

T6/T651/T6510/6511/T62 ALUMINUM

BAR

AS PER QQ-A-225/8 OR ASM-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR

AMS 4160 OR ASTM B211

OR B221

MATERIAL: 6061-T6 BAR 2.000" X

2.500" IS ACCEPTABLE

PO Total:

\$3,562.38



ST



No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

Change Nbr:

Change Date:

6/19/12